

# OWNERS MANUAL

How to maintain and operate  
your Miracle Water  
MW-40  
Water Softener





# AUTOMATIC WATER SOFTENER

## WARRANTY

### TEN YEAR LIMITED WARRANTY GENERAL CONDITIONS

Damage to any part of this water softener because of misuse, misapplication, neglect, alteration, accident, installation or operation contrary to our printed instructions, or damage caused by any unusual force of nature such as, but not limited to, freezing, flood, hurricane, tornado, or earthquake is not covered by this warranty. In all such cases, regular parts and service charges will apply.

We assume no warranty liability in connection with this water softener other than specified herein. This warranty is in lieu of all other warranties, expressed or implied, including warranties of fitness for a particular purpose. We do not authorize any person or representative to assume for us any other obligations on the sale of this water softener.

Should a defect or malfunction occur, contact your contractor. If you are unable to contact your contractor, return the part, freight prepaid, directly to the factory at the address below. Enclose with the part a full description of the problem, with your name, full address, date purchased, model and serial numbers, and selling contractor's name and address. We will repair or replace the part and return it to you at no cost if our repair department determines it to be defective under the terms of the warranty.

This warranty gives you specific legal rights and you may have other rights which vary from province to province.

This water softener is manufactured by Miracle Water, 5240 Bradco Blvd., Mississauga, ON L4W 1G7; customer information telephone no. 1-800-356-7851.

## WARRANTY POLICY

Miracle Water, Mississauga, ON, warrants this water softener as stated herein:

From the date of installation, within the warranty period described below, we will repair or replace any part which we find defective because of faulty materials and workmanship, or corrosion. You pay only freight to our factory and local labor charges.

- \* ONE YEAR ON COMPLETE UNIT
- \*THREE YEARS ON ELECTRONIC CONTROL \* THREE YEARS ON CONTROL VALVE BODY
- \* FIVE YEARS ON SALT STORAGE TANK \* TEN YEARS ON MINERAL TANK, EXCLUDING MINERAL

## SAFETY GUIDES

FOLLOW THE INSTALLATION INSTRUCTIONS CAREFULLY. FAILURE TO INSTALL THE SOFTENER PROPERLY VOIDS THE WARRANTY.

BEFORE YOU BEGIN INSTALLATION, READ THIS ENTIRE MANUAL. THEN, OBTAIN ALL THE MATERIALS AND TOOLS YOU WILL NEED TO MAKE THE INSTALLATION.

**CHECK LOCAL PLUMBING AND ELECTRICAL CODES. THE INSTALLATION MUST CONFORM TO THEM.** CONSULT WITH YOUR LICENSED PLUMBER.

**USE ONLY LEAD-FREE SOLDER AND FLUX** FOR ALL SWEAT-SOLDER CONNECTIONS.

USE CARE WHEN HANDLING THE SOFTENER. DO NOT TURN UPSIDE DOWN, DROP, OR SET ON SHARP PROTRUSIONS.

DO NOT LOCATE THE SOFTENER WHERE FREEZING TEMPERATURES OCCUR. DO NOT ATTEMPT TO TREAT WATER OVER 120°F. **FREEZING, OR HOT WATER DAMAGE VOIDS THE WARRANTY.**

AVOID INSTALLING IN DIRECT SUNLIGHT. EXCESSIVE SUN HEAT MAY CAUSE DISTORTION OR OTHER DAMAGE TO NON-METALLIC PARTS.

THE SOFTENER REQUIRES A MINIMUM WATER FLOW OF 3 GALLONS PER MINUTE AT THE INLET. **MAXIMUM ALLOWABLE INLET WATER PRESSURE IS 125 PSI.** IF DAYTIME PRESSURE IS OVER 80 PSI, NIGHTTIME PRESSURE MAY EXCEED THE MAXIMUM. USE A PRESSURE REDUCING VALVE IF NECESSARY. ( ADDING A PRESSURE REDUCING VALVE MAY REDUCE THE FLOW.)

**THE SOFTENER WORKS ON 24 VOLT-60 Hz ELECTRICAL POWER ONLY.** BE SURE TO USE THE INCLUDED TRANSFORMER AND PLUG IT INTO A NOMINAL 120V, 60 CYCLE HOUSEHOLD OUTLET THAT IS GROUNDED AND PROPERLY PROTECTED BY AN OVER CURRENT DEVICE SUCH AS A CIRCUIT BREAKER OR FUSE. IF TRANSFORMER IS REPLACED, USE ONLY THE AUTHORIZED SERVICE, CLASS II, 24 VOLT, 10VA TRANSFORMER.

THIS SYSTEM IS NOT INTENDED TO BE USED FOR TREATING WATER THAT IS MICROBIOLOGICALLY UNSAFE OR OF UNKNOWN QUALITY WITHOUT ADEQUATE DISINFECTION BEFORE OR AFTER THE SOFTENER.



# AUTOMATIC WATER SOFTENER

## UNPACKING / INSPECTION

The softener is shipped in one carton. It is completely assembled at the factory, except as required at installation.

Be sure to check the entire softener for any shipping damage or parts loss. Also note damage to the shipping cartons. Contact the transportation company

for all damage and loss claims. *The manufacturer is not responsible for damages in transit.*

Small parts, needed to install the softener, are in a parts bag. To avoid loss of the small parts, keep them in the parts bag until you are ready to use them.

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## SPECIFICATIONS / DIMENSIONS

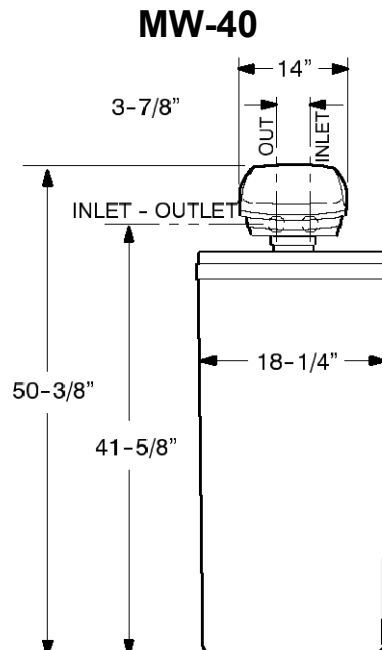
MODEL	MW-40
RATED CAPACITY	See Rating Decal, Located On The Softener
RATED EFFICIENCY ①	See Rating Decal, Located On The Softener
AMOUNT OF HIGH CAPACITY RESIN (lbs / cu ft)	55.1 / 1.06
RESIN TANK NOMINAL SIZE (in., dia x height)	9 x 40
SERVICE FLOW RATE (gpm)	10
PRESSURE DROP AT SERVICE FLOW	14
WATER SUPPLY MAXIMUM HARDNESS (gpg)	110
WATER SUPPLY MAX. CLEAR WATER IRON (ppm) ②	8
WATER PRESSURE LIMITS (min. / max. psi) ③	20 – 125
WATER TEMPERATURE LIMITS (°F)	40 – 120
WATER SUPPLY MINIMUM FLOW RATE (gpm)	3
REGENERATION CYCLE FLOW RATES (gpm)	
FILL (flow to brine tank)	.3
BRINING	0.22
BRINE RINSE	0.15
BACKWASH (flow to drain)	2.0
FAST RINSE	2.0

These systems conform to NSF/ANSI 44 for specific performance claims as verified and substantiated by test data.

① Efficiency rating is only valid at the lowest salt dosage. These softeners were efficiency rated according to NSF/ANSI Standard 44.

② Capacity to reduce clear water iron is substantiated by WQA test data.

③ Canada working pressure: 1.4 – 7.0 kg/cm<sup>2</sup>.





## BEFORE STARTING INSTALLATION

### ► **WHERE TO INSTALL THE SOFTENER**.....

- Place the softener as close as possible to the pressure tank (well system) or water meter (city water).
- Place the softener as close as possible to a floor drain, or other acceptable drain point (laundry tub, sump, standpipe, etc.).
- Connect the softener to the main water supply pipe **BEFORE** or **AHEAD OF** the water heater. **DO NOT RUN HOT WATER THROUGH THE SOFTENER. Temperature of water passing through the softener must be less than 120°F (49°C).**
- Keep outside faucets on hard water to save soft water and salt.
- Do not install the softener in a place where it could freeze. **Damage caused by freezing is not covered by the warranty.**

- Put the softener in a place water damage is least likely to occur if a leak develops. The manufacturer will not repair or pay for water damage.
- A 120 volt electric outlet, to plug the included transformer into, is needed within 10 feet of the softener. The transformer has an attached 10 foot power cable. **Be sure the electric outlet and transformer are in an inside location, to protect from wet weather.**
- If installing in an outside location, you must take the steps necessary to assure the softener, installation plumbing, wiring, etc., are as well protected from the elements, contamination, vandalism, etc., as when installed indoors.
- **Keep the softener out of direct sunlight.** The sun's heat will melt plastic parts

### ► **TOOLS, PIPE and FITTINGS, OTHER MATERIALS YOU WILL NEED (see page 6)**.....

- *In and out fittings included with the softener are 1" (nominal) copper sweat tubes.* To maintain full valve flow, 1" pipes to and from the softener fittings are recommended. You should maintain the same, or larger, pipe size as the water supply pipe, up to the softener inlet and outlet.
- Use copper, brass, or galvanized pipe and fittings. Some codes may also allow CPVC plastic pipe.
- ALWAYS install the included bypass valve, or 3 shut-off valves. Bypass valves let you turn off water to the softener for repairs if needed, but still have water in the house pipes.

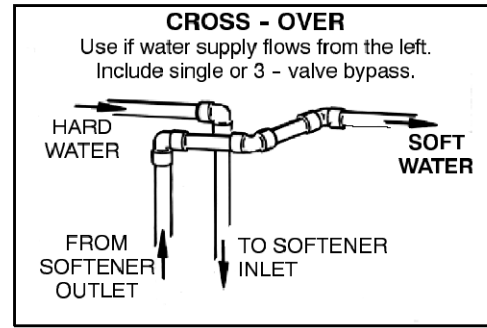
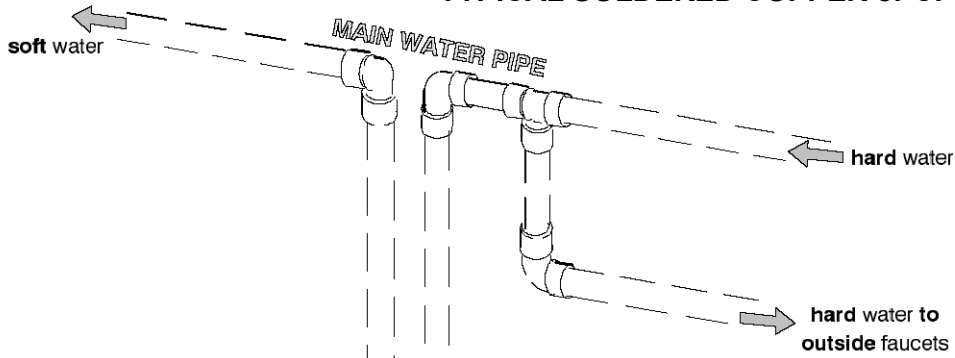
- Drain hose (5/8" inside diameter) is needed for the valve drain. See step 5 on page 8. A 15' length of hose is included with some models.
- A length of 3/8" or 7/16" inside diameter hose is needed for the salt tank drain. A 7' length of hose is included with some models. If a longer length is needed, you can buy good quality, thick-wall, flexible hose at most hardware stores or supply houses.
- If a rigid valve drain is needed, to comply with plumbing codes, you can buy the parts needed (see page 8) to connect a 1/2 in. copper tubing drain.
- Nugget or pellet water softener salt is needed to fill the brine tank (see page 9, 10 and 16).

### ► **PLAN HOW YOU WILL INSTALL THE SOFTENER**.....

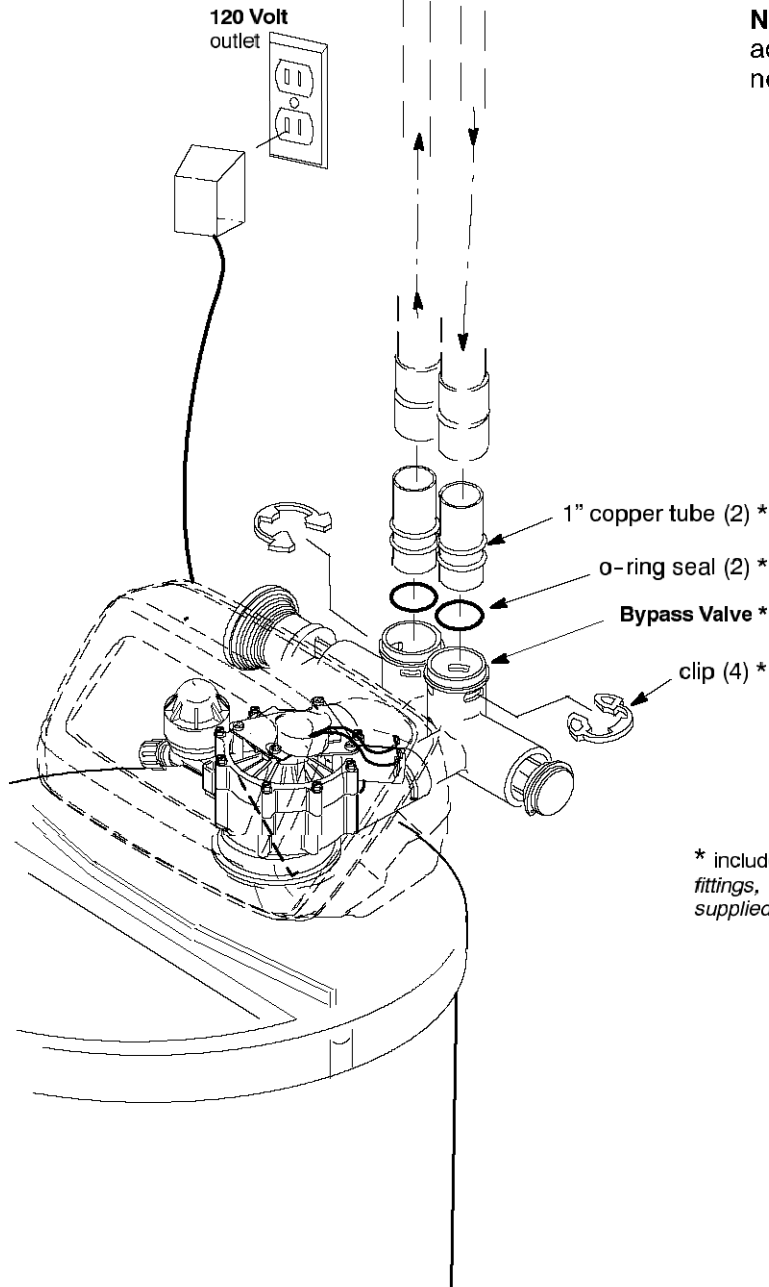
You must first decide how to run in and out pipes to the softener. Look at the house main water pipe at the point where you will connect the softener. Is the pipe soldered copper, glued plastic, or threaded brass/galvanized? What is the pipe size?

Now look at the typical INSTALLATION illustration on page 6. Use it as a guide when planning your particular installation. **Be sure to direct raw, hard water to the softener valve inlet fitting.** The valve is marked IN and OUT.

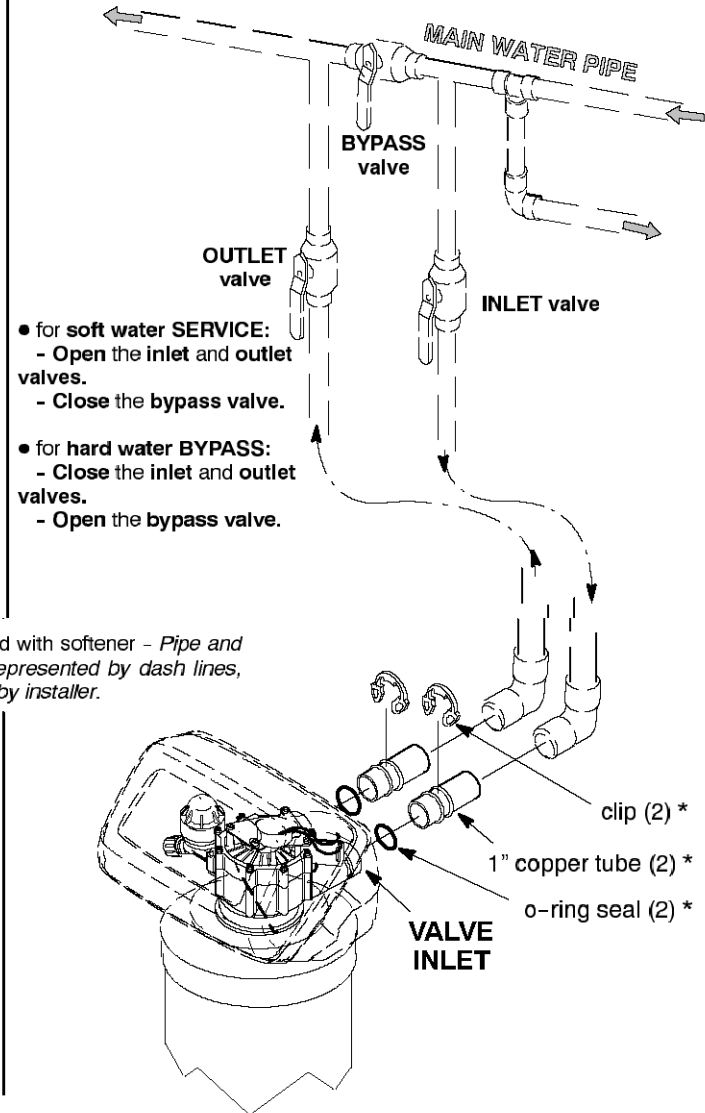
## TYPICAL SOLDERED COPPER or CPVC



**Note:** To install with **threaded plumbing**, buy 1" adaptors, either sweat solder or compression, to connect to the 1" copper tubes.



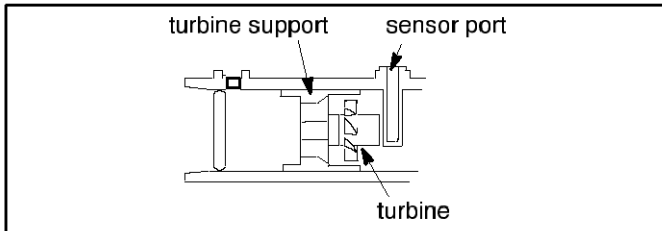
## INSTALLATION USING 3 - VALVE BYPASS



## INSTALLATION STEPS

### 1. INSTALL BYPASS VALVE and/or COPPER TUBES

**NOTE:** Before installing the copper tubes or bypass valve, be sure the turbine and support are firmly in place, in the valve outlet. Blow into the valve port and observe the turbine for free rotation.



► Slide copper tubes, with lubricated o-ring seals in place, into the valve inlet and outlet ports, Figure 1A

- OR -

► Push the bypass valve, with lubricated o-ring seals in place, into the valve inlet and outlet ports, Figures 1A and 1C

► Snap the two large plastic clips in place, from the top, down, Figures 1A and 1B. **Be sure they snap into place. Pull on the copper tubes, or bypass valve, to make sure they held securely in place.**

### 2. INSTALL THE BRINE TANK OVERFLOW FITTINGS

► Insert the rubber grommet into the  $\frac{3}{4}$ " diameter hole in the brine tank sidewall, see page 9.

► Push the barbed end of the hose adaptor elbow into the grommet.

### 3. MOVE THE SOFTENER ASSEMBLY INTO INSTALLATION POSITION

► Be sure the installation surface is level and smooth. If needed, place the tank on a section of  $\frac{3}{4}$ " thick (min.) plywood. Then, place shims under the plywood as needed to level the softener.

### 4. PLUMB IN AND OUT PIPES TO AND FROM SOFTENER

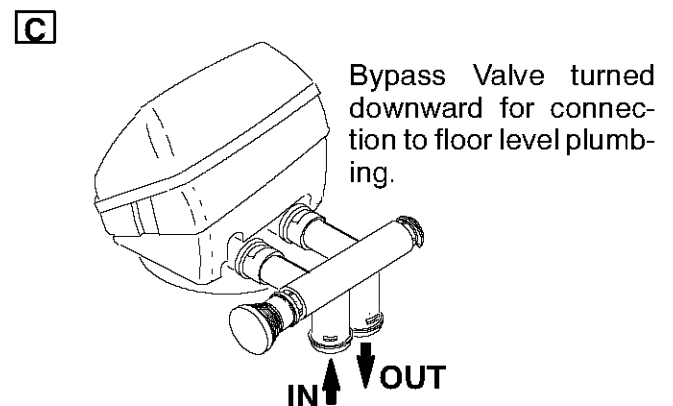
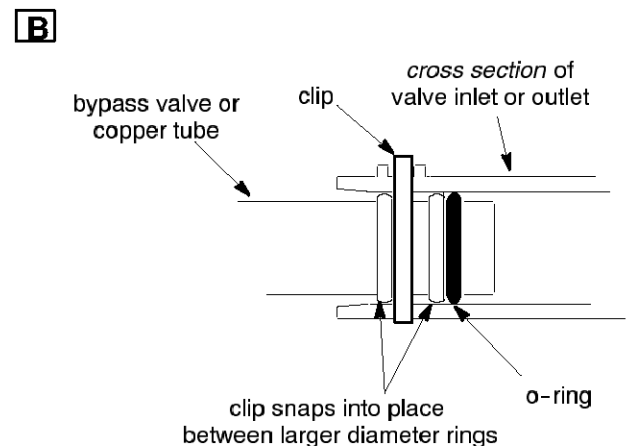
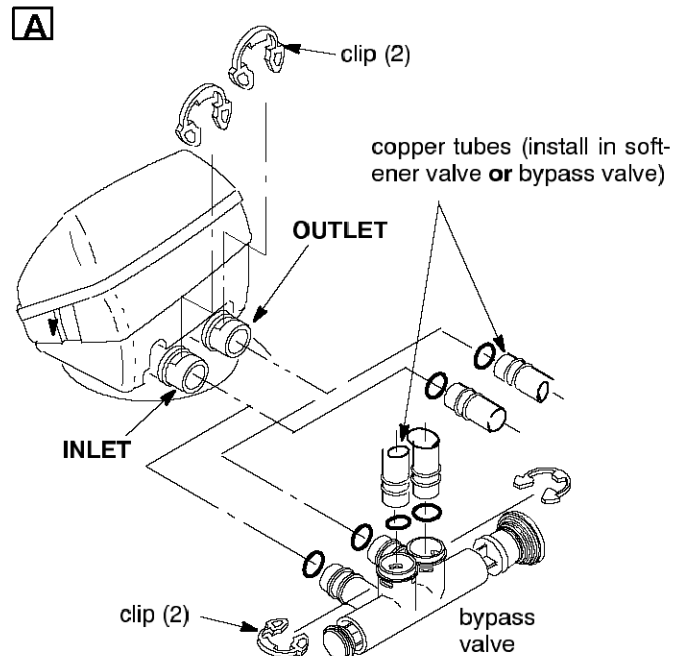
**CAUTIONS:** Observe all of the following cautions while you connect inlet and outlet plumbing.

► **Turn off the house water supply valve and open faucets to relieve pressure in the pipes.**

► **BE SURE RAW, HARD WATER IS DIRECTED TO THE VALVE INLET PORT.**

► Be sure to use bypass valve(s).

FIGURE 1



continued

## INSTALLATION STEPS, continued

► If making a soldered copper installation, **do all sweat soldering before connecting pipes to the softener fittings.** Torch heat will damage plastic parts.

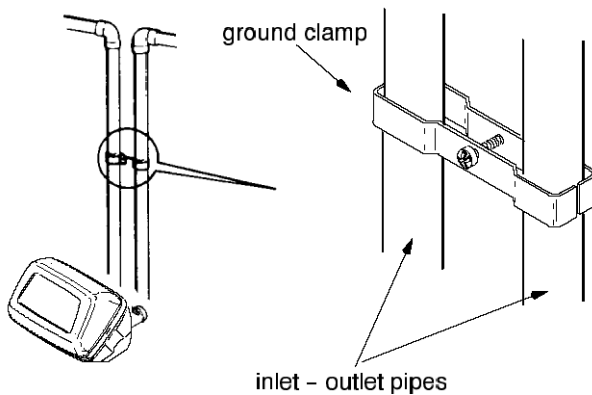
► When turning threaded pipe fittings onto plastic fittings, use care not to cross-thread.

► Use pipe joint compound on all external pipe threads.

► Support inlet and outlet plumbing in some manner (use pipe hangers) to keep the weight off of the valve fittings.

### 5. INSTALL GROUNDING CLAMP (IF NEEDED):

► To maintain electrical ground continuity in the house cold water piping, install the included ground clamp as shown. Be sure the pipes are clean under the clamps, to assure good contact.



### 6. CONNECT AND RUN THE VALVE DRAIN HOSE:

► Take a length of 5/8" inside diameter hose and attach to the valve drain fitting.

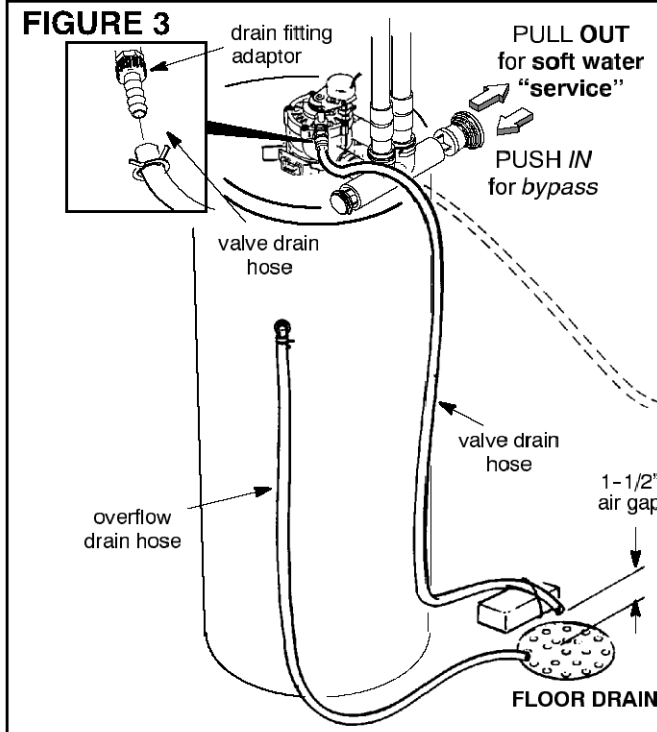
► Locate the other end of the hose at a suitable drain point...floor drain, sump, laundry tub, etc. **Check and comply with local codes.**

IMPORTANT: If a longer length of hose is needed, buy and use high quality, thick-wall hose that will not easily kink or collapse. *The water softener will not work if water cannot exit this hose during regenerations.*

► Tie or wire the hose in place at the drain point. Water pressure will cause it to whip during the backwash and fast rinse cycles of regeneration. Also provide an air gap of at least 1-1/2" between the end of the hose and the drain point. An air gap prevents possible siphoning of sewer water, into the softener, if the sewer should "back-up".

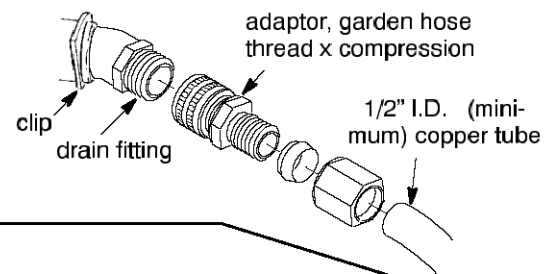
► If raising the drain hose overhead is required to get to the drain point, **do not raise higher than 8' above the floor.** Elevating the hose may cause a back-pressure that could reduce brine draw during regenerations.

continued

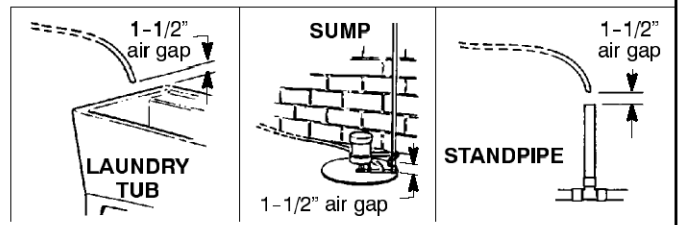


### CONNECTING A RIGID VALVE DRAIN TUBE

To adapt a copper drain tube to the softener, buy a compression fitting (garden hose thread x 1/2" O.D. minimum tube) and needed tubing from your local hardware store.



To standpipe, sump, laundry tub or other approved drain.





# AUTOMATIC WATER SOFTENER

## INSTALLATION STEPS, CONTINUED

### 7. CONNECT AND RUN THE BRINE TANK OVERFLOW HOSE:

This drain is for safety only. If the brine tank should over-fill with water, the excess is carried to the drain.

► Attach a length of hose (included with some models) to the drain elbow, installed in step 2, page 7. Use a hose clamp to hold it in place.

► Locate the other end of the hose at the drain point. **Do not elevate** this hose higher than the elbow on the brine tank. **Do not tee** this hose to the valve d in hose.

### 8. FLUSH PIPES, EXPEL AIR FROM SOFTENER, AND TEST YOUR INSTALLATION FOR WATER LEAKS:

**CAUTION: To avoid water or air pressure damage to softener inner parts, be sure to do the following steps exactly as listed.**

**A.** Fully open two cold, **soft** water faucets nearby by the softener.

**B.** Place bypass valve(s) in “**bypass**” position. On a single valve, slide the stem inward to **BYPASS**, see page 8. On a 3-valve system, close the inlet and outlet valves, and open the bypass valve, see page 6.

**C.** Fully open the house main water pipe shutoff valve. Observe a steady flow from both opened faucets.

**D.** Place bypass valve(s) in “**service**”, **EXACTLY** as follows. **KEEP SOFT WATER FAUCETS OPEN.**

1. **SINGLE BYPASS VALVE: SLOWLY**, pull the valve stem outward to “**service**”, pausing several times to allow the softener to pressurize slowly.

2. **3-VALVE BYPASS:** Fully close the bypass valve and open the outlet valve. **SLOWLY**, open the inlet valve, pausing several times to allow the softener to pressurize slowly.

**E.** After about three minutes, open a **HOT** water faucet for one minute, or until all air is expelled, then close.

**F.** Close both cold water faucets.

**G.** Check your plumbing work for leaks and fix right away, if any are found. *Be sure to observe previous caution notes.*

**H.** Turn on the gas or electric supply to the water heater. Light the pilot, if applicable.

### 9. ADD WATER AND SALT TO THE BRINE TANK:

► Remove the salt storage area cover. Add about three gallons of water into the tank. Do not add into the brinewell.

► Fill the tank with **NUGGET**, **PELLET** or coarse **SOLAR** water softener salt. **Do not use** rock, block, granulated, and ice cream making salts, or **salt with iron removing additives**. Also see page 16. *Salt storage capacity* is 200 lbs or more (varies by model).

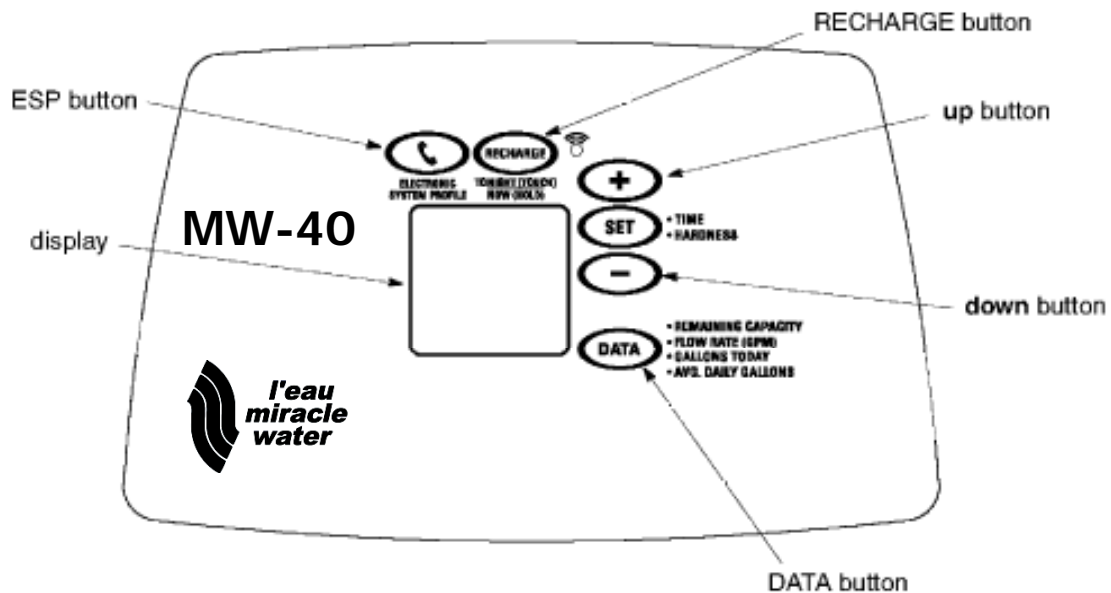
Note: If the softener is installed in a humid basement or other damp area, it is better to fill the tank with less salt, more frequently (see salt bridging in the maintenance section). Eighty to 100 lbs of salt will last for several months, depending on water hardness, family size, and model of softener.

### 10. CONNECT TO ELECTRICAL POWER:

► The softener works on 120 volt, 60 Hz electric power. The included transformer changes standard 120 volt AC house power to 24 volts. Plug the transformer into a 120 volt outlet only. Be sure the outlet is always “live” so it can not be switched off by mistake.

### 11. PROGRAM THE MW-40 DEMAND TIMER, page 10.

## PROGRAMMING THE MW-40 DEMAND TIMER



► **TIMER SETTINGS REQUIRED**...upon installation, and after an extended power outage (see Program Memory, page 19).

NOTES:

- WHEN THE TRANSFORMER IS PLUGGED INTO THE ELECTRICAL OUTLET (STEP 10, ABOVE), **12:00AM** (flashing), and **PRESENT TIME** show in the upper display area. Program the timer as follows. **If A - - is flashing**, please see Model Code setting on page 20.
- A “beeper” sounds while pressing buttons for timer programming. One beep signals a change in the timer display. Repeated beeps means the timer will not accept a change from the button or arrow you have pressed, and you should use another.
- To program the timer, you will use the either SET, UP or DOWN buttons.

► **SET PRESENT TIME OF DAY**.....

NOTE: If the words PRESENT TIME do not show in the display, press the SET button until they do.

1. Press the SET, UP or DOWN button to set. The UP button moves the display ahead; the DOWN button moves the time backward.

If the present time is between noon and midnight, be sure PM shows.

NOTE: Each press of the UP or DOWN button arrow changes the time by one minute. Holding the buttons in changes the time 32 minutes each second.

If the present time is between midnight and noon, be sure AM shows.

2. When the present time shows, press SET to apply.





## PROGRAMMING THE MW-40 DEMAND TIMER

### ► SET WATER HARDNESS NUMBER.....

NOTE: If 25 (factory default) and HARDNESS do not show in the display, press the SET button until they do.

1. Press the SET, UP or DOWN button to set your water hardness number in the display. The DOWN button moves the display down to 1. The UP button moves the display up to 95, 110, or 120, depending on the model code.

NOTE: Each press of the UP or DOWN button changes the display by 1 between 1 and 25. Above 25, the display changes 5 at a time; 25, 30, 35, etc. Holding a button in changes the numbers twice each second.

2. When your water hardness number shows, press SET to apply.

You can get the grains per gallon (gpg) hardness of your water supply from a water analysis laboratory, or call and ask your local water department, if you are on a municipal supply.



The special *features* of your timer are explained on pages 17, 18 and 19.

**TO COMPLETE THE INSTALLATION, DO THE SANITIZING BELOW.**

### SANITIZING PROCEDURES

Care is taken at the factory to keep your water softener clean and sanitary. Materials used to make the softener will not infect or contaminate your water supply, and will not cause bacteria to form or grow. However, during shipping, storage, installing and operating, bacteria could get into the softener. For this reason, sanitizing as follows is suggested § when installing.

1. Be sure to complete all installation steps, including timer programming.

2. Pour about ¼ oz of common 5.25% household bleach (Clorox, etc.) **into the brinewell.**

3. Use the REGENERATE, OR RECHARGE NOW feature, on the timer, to start an immediate regeneration. The bleach is drawn into and through the water softener to sanitize it. This sanitizing regeneration is over in about two hours. Then, **soft water** is available for your use.

§NOTE: Sanitizing is recommended by the Water Quality Association for disinfecting. On some water supplies, they suggest periodic sanitizing.

NOTE: When the above sanitizing regeneration is over, all remaining bleach is flushed from the conditioner and your house COLD water supply is fully soft immediately. However, **your water heater is filled with hard water** and, as hot water is used, it will refill with soft water. When all the hard water is replaced, in the water heater, hot only, and mixed hot and cold water will be fully soft. If you want totally soft water immediately, after the above regeneration, drain the water heater until the water runs cold. **If you do drain the water heater, use extreme care as the hot water could cause severe burns.**



## WATER AND WATER CONDITIONING

### WATER

Man's very existence depends on water. It is one of the basic commodities of life. Water is best as nature provides it, is a common misconception. Practically all natural water needs refinement or treatment to make it safe to drink or more satisfactory to use.

The earth's water supply cycle starts in the upper cloud layers. As it falls to the earth as rain or snow, it picks up impurities and gases from the atmosphere. Landing on earth, it seeps over and through the ground, dissolving earth minerals. Passing through limestone, it dissolves calcium and magnesium, the hardness minerals. Iron deposits impart iron to the water. Acidity and sediments are other water conditions.

Municipal water supplies come from surface reservoirs, such as lakes and rivers, or from underground reservoirs. Usually, municipalities chlorinate the water to make it safe to drink. Sediment is removed by filtration. Tastes and odors are reduced or eliminated. The water is conditioned to comply with certain specifications. However, hardness minerals, tastes and odors are not always reduced to the most desirable levels.

Underground reservoirs provide our private water supplies. Because the water is raw and untreated, it can have varying amounts of hardness, iron, tastes, odors, acidity, or combinations of these. Different localities and water levels affect mineral content.

### WATER CONDITIONING

Water conditioning is the treatment of four general conditions. These are: Hardness, Iron, Acidity, Sediments.

**HARDNESS** is a term to describe the presence of calcium and magnesium minerals in water. A chemical analysis accurately measures the amount of minerals in grain weight. For example, one gallon of water with five grains per gallon (gpg) hardness has dissolved minerals, that if solidified, about equals the size of one ordinary aspirin tablet. One gallon of water, 25 gpg hard, has a mineral content equal in size to 5 aspirin tablets. Water hardness varies greatly across the country. It generally contains from 3 to 100 gpg.

Hard water affects living in general. Hardness minerals combine with soap to make a soap curd. The curd greatly reduces the cleaning action of soap. Precipitated hardness minerals form a crust on cooking utensils, appliances, and plumbing fixtures. Even the tastes of foods are affected. A water softener removes the hardness minerals to eliminate these problems, and others.

Sodium Information: Water softeners using sodium chloride (salt) for regeneration add sodium to the water. Persons on sodium restricted diets should consider the added sodium as part of their overall intake.

**IRON** in water is measured in parts per million (ppm). The total\* ppm of iron, and type or types\*, is determined by chemical analysis. Four different types of iron in water are: ① Ferrous (clear water), ② Ferric (red water), ③ Bacterial and organically bound iron, ④ Colloidal and inorganically bound iron (ferrous or ferric).

\*Water may contain one or more of the four types of iron and any combination of these. Total iron is the sum of the contents.

① Ferrous (clear water) iron is soluble and dissolves in water. It is usually detected by taking a sample of water in a clear bottle or glass. Immediately after taking, the sample is clear. As the water sample stands, it gradually clouds and turns slightly yellow or brown as air oxidizes the iron. This usually occurs in 15 to 30 minutes. A water softener will remove moderate amounts of this type of iron (see specifications).

② Ferric (red water), and ③ Bacterial and organically bound irons are insoluble. This iron is visible immediately when drawn from a faucet because it has oxidized before reaching the home. It appears as small cloudy yellow, orange, or reddish suspended particles. After the water stands for a period of time, the particles settle to the bottom of the container. Generally these irons are removed from water by filtration. Chlorination is also recommended for bacterial iron.

④ Colloidal and inorganically bound iron is of ferric or ferrous form that will not filter or exchange out of water. In some instances, treatment may improve colloidal iron water, but always CONSULT A QUALIFIED WATER CHEMISTRY LAB before attempting to treat it. Colloidal iron water usually has a yellow appearance when drawn. After standing for several hours, the color persists and the iron does not settle, but remains suspended in the water.

continued



# AUTOMATIC WATER SOFTENER

Iron in water causes stains on clothing and plumbing fixtures. It negatively affects the taste of food, drinking water, and other beverages.

**ACIDITY** or acid water is caused by carbon dioxide, hydrogen sulfide, and sometimes industrial wastes. It is corrosive to plumbing, plumbing fixtures, water heaters, and other water using appliances. It can also damage and cause premature failure of seals, diaphragms, etc., in water handling equipment.

A chemical analysis is needed to measure the degree of acidity in water. This is called the pH of water.

Water testing below 6.9 pH is acidic. The lower the pH reading, the greater the acidity. A neutralizer filter or a chemical feed pump are usually recommended to treat acid water.

**SEDIMENT** is fine, foreign material particles suspended in water. This material is most often clay or silt. Extreme amounts of sediment may give the water a cloudy appearance. A sediment filter normally corrects this condition.

## HOW THE WATER SOFTENER WORKS

### **SOFT WATER SERVICE, AND REGENERATION, see illustrations, page 14.....** **SERVICE**

When the softener is providing soft water, it is called "Service". During service, hard water flows from the house main water pipe into the softener. Inside the softener resin tank is a bed made up of thousands of tiny, plastic resin beads. As hard water passes through the bed, each bead attracts and holds the hardness minerals. This is called ion-exchanging. It is much like a magnet attracting and holding metals. Water without the hardness minerals (soft water) flows from the softener and to the house pipes. After a period of time, the resin beads become coated with hardness minerals and they have to be cleaned. This cleaning is called regeneration, or recharge. The Ultra demand timer automatically determines when regenerations occur. Regeneration is started at 2:00 a.m. (factory setting) by the softener timer, and consists of 5 stages or cycles. These are: FILL, BRINING, BRINE RINSE, BACKWASH, and FAST RINSE.

#### **REGENERATION**

• **FILL:** Salt, dissolved in water, is called brine. Brine is needed to clean the hardness minerals from the resin beads. To make the brine, water flows into the salt storage area during the fill stage as shown on page 14.

• **BRINING:** During brining, brine travels from the salt storage area, into the resin tank. Brine is the cleaning agent needed to remove the hardness minerals from the resin beads. The hardness minerals, and brine are discharged to the drain.

The nozzle and venturi create a suction to move the brine, maintaining a very slow rate to get the best resin cleaning with the least salt.

• **BRINE RINSE:** After a pre-measured amount of brine is used, the brine valve closes. Water continues to flow in the same path as during brining, except for the discontinued brine flow. Hardness minerals and brine flush from the resin tank, to the drain.

• **BACKWASH:** During backwash, water travels *up* through the resin tank at a fast flow rate, flushing accumulated iron, dirt, and sediments from the resin bed and to the drain.

• **FAST RINSE:** Backwash is followed by a fast flow of water *down* through the resin tank. The fast flow flushes brine from the bottom of the tank, and packs the resin bed.

After fast rinse, the softener returns to soft water service.

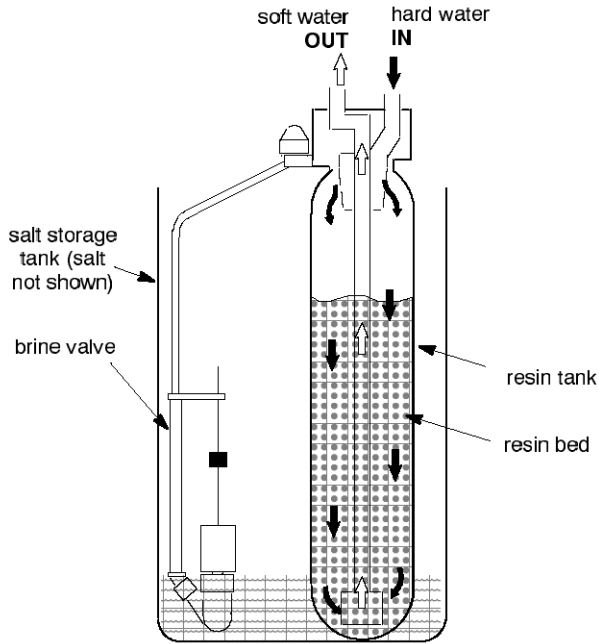
### **AUTOMATIC HARD WATER BYPASS DURING REGENERATION.....**

For emergency needs, **hard** water is available to the home during the regeneration cycles. However, you

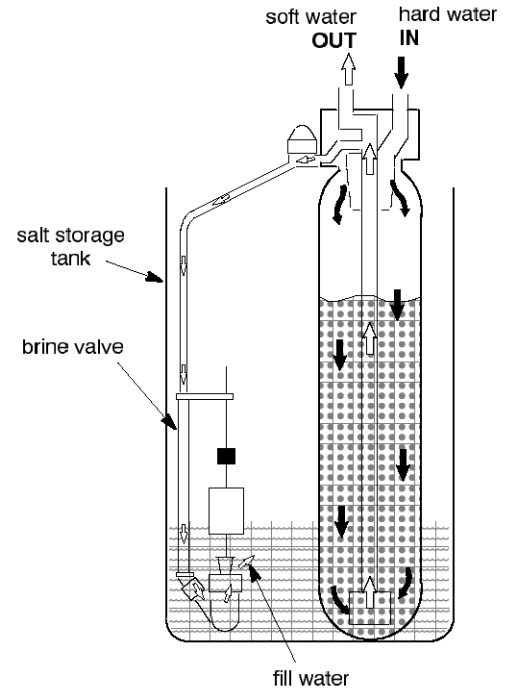
should avoid using **HOT** water because the water heater will refill with the hard water.

**WATER FLOW THROUGH SOFTENER**

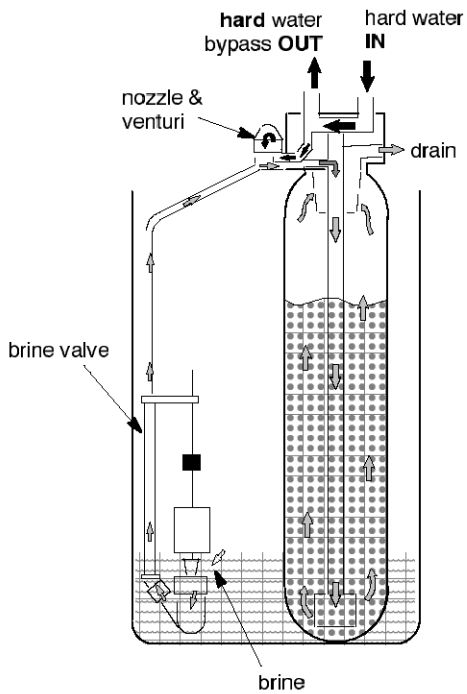
**SOFT WATER SERVICE**



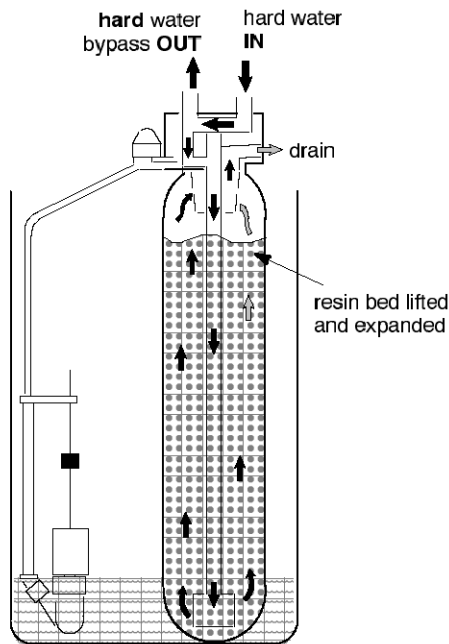
**FILL**



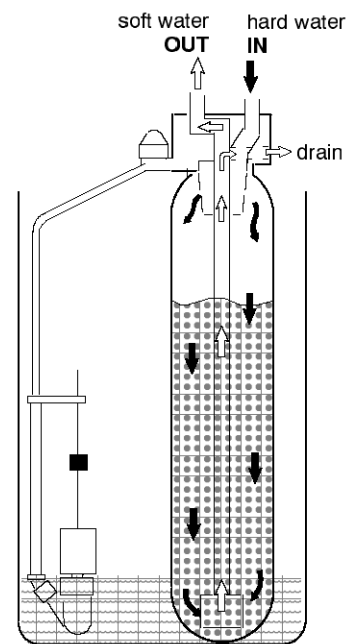
**BRINING / BRINE RINSE**



**BACKWASH**



**FAST RINSE**



## GENERAL WATER SOFTENER MAINTENANCE

### CHECKING THE SALT STORAGE LEVEL, AND REFILLING (also see page 9) .....

Brine (salt dissolved in water) is needed for each and every regeneration. The water for making brine is metered into the salt storage area by the softener valve and timer. **However, you must keep the tank full of salt.** In humid areas, it is best to fill with less salt, more often.

**WHEN TO REFILL WITH SALT:** Check the salt level a few weeks after you install the softener and every week after that. Add when the brine tank is from 1/3 to 1/2 full. Never allow the softener to use all the salt before you refill it. Without salt, you will soon have hard water.

Use clean water softener salt only, at least 99.5% pure. NUGGET, PELLET or coarse SOLAR salts are recommended. Do not use rock, block, granulated, and ice cream making salts. They contain dirt and sediments, or mush and cake, and will create maintenance problems.

**NOTE: WATER SOFTENING SALT WITH IRON REMOVING ADDITIVES:** Some salts have an additive to help the softener handle iron in the water supply. Although this additive may help to keep the softener resin clean, it may also release corrosive fumes that weaken and shorten the life of some softener parts.

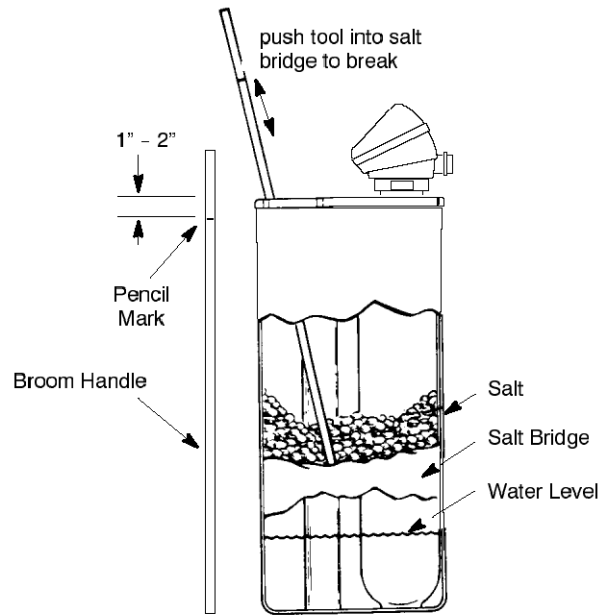
### BREAKING A SALT BRIDGE .....

Sometimes, a hard crust or salt bridge forms in the salt storage area. It is usually caused by high humidity or the wrong kind of salt. When the salt bridges, an empty space forms between the water and salt. Then salt will not dissolve in the water to make brine.

If the brine tank is full of salt, it is hard to tell if you have a salt bridge. Salt is loose on top, but the bridge is under it. The following is the best way to check for a salt bridge.

Salt should be loose all the way to the bottom of the tank. Take a broom handle, or like tool, and **carefully** push it down into the salt, working it up and down. If the tool strikes a hard object (be sure it's not the bottom or sides of the tank), it's most likely a salt bridge. Carefully break the bridge with the tool. **DO NOT** pound on the walls of the tank.

If the wrong kind of salt made the bridge, take it out. Then fill the tank with nugget or pellet salt only.



### CLEANING IRON OUT OF THE WATER SOFTENER .....

Your water softener takes hardness minerals (calcium and magnesium) out of the water. Also, it can control some (see specifications, page 4) "clear water" iron. With clear water iron, water from a faucet is clear when first put into a glass. After 15 to 30 minutes, the water begins to cloud or turn rust colored. A water softener **WILL NOT** remove any iron that makes the water cloudy or rusty as it comes from the faucet (called red water iron). To take red water iron out of water, or over the maximum of clear water iron, an iron

filter or other equipment is needed. Your local contractor has trained people to help you with iron water problems.

If your water supply has clear water iron, periodic resin bed cleaning is needed. Clean the bed at least every 6 months, or more often if iron appears in the soft water between treatments. Follow directions on the resin bed cleaner container.

## GENERAL WATER SOFTENER MAINTENANCE, continued

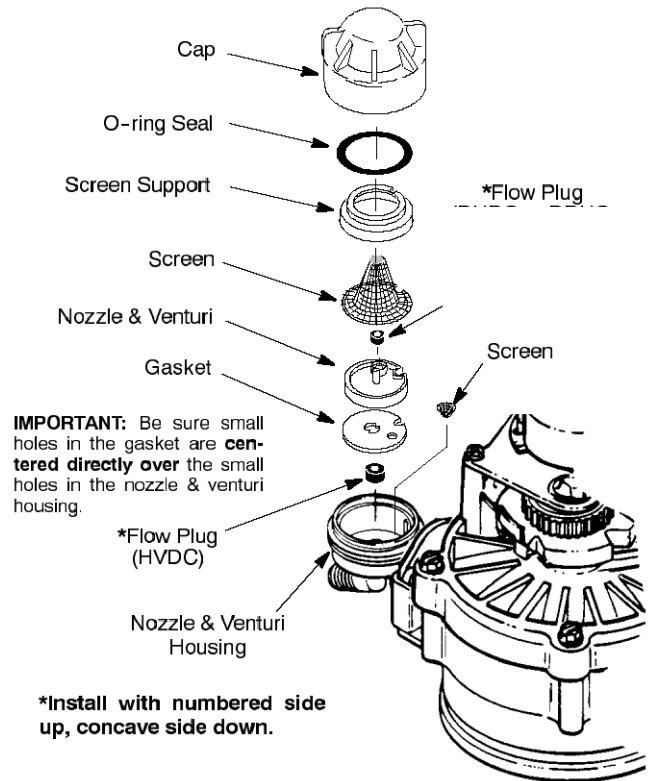
### CLEANING THE NOZZLE AND VENTURI ASSEMBLY.....

A clean nozzle and venturi is needed for the softener to work right. This small unit makes the suction to move brine from the salt storage area to the resin tank during regeneration. If the nozzle and venturi becomes plugged with sand, silt, dirt, etc., the softener will not work and you will get hard water.

To get to the nozzle and venturi, remove the softener top cover. Be sure the softener is in service cycle (no water pressure at nozzle and venturi). Then, while holding the nozzle & venturi housing with one hand, turn off the cap. Lift out the screen support and screen, then the nozzle and venturi. Wash and rinse the parts in warm water until clean. If needed, use a small brush to remove iron or dirt. Also check and clean the gasket.

NOTE: Models in this manual have a small flow plug located in the nozzle and venturi, and a small cone shaped screen in the housing. Be sure to check and clean these parts.

Carefully replace all parts in the correct order. Lubricate the o-ring seal with silicone grease and place in position. Install and tighten the cap, **by hand only**. Do not over-tighten and break the cap or housing.



### SERVICE CHECKLIST

#### NO SOFT WATER

- **No salt in storage tank:** See page 15 to refill, then start a regeneration, or recharge.
- **Transformer unplugged at wall outlet, or disconnected from timer:** Reconnect to electrical power and start a regeneration, or recharge.
- **Fuse blown, circuit breaker popped, or circuit mistakenly switched off:** Check and resolve as needed. Then, start a regeneration, or recharge.
- **Plumbing bypass valve(s) in “bypass” position:** Refer to page 6 or 8 and position valve(s) for “service” to direct soft water to house pipes. Then, start a regeneration, or recharge.
- **Timer not programmed:** See pages 10 and 11.
- **Nozzle & venturi dirty, or salt in storage tank bridged:** See page 15 and above to clean. Then, start a regeneration, or recharge.

#### WATER INTERMITTENTLY HARD

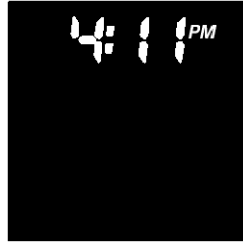
- **Possible increase in water hardness:** See page 11.
- **Hot water used when softener is regenerating:** The water heater will refill with hard water, see Automatic Hard Water Bypass During Regenerations, page 13.
- **Leaking faucet or toilet valve:** A small leak will waste hundreds of gallons of water in just a few days. Fix all water leaks immediately.

## MW-40 DEMAND TIMER FEATURES, SETTINGS, AND SERVICE

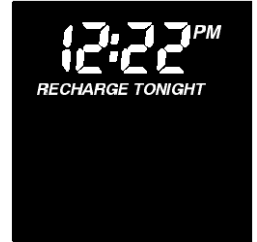
NOTE: SEE PAGES 10 and 11 TO SET THE TIMER TO THE CORRECT TIME OF DAY, AND WATER HARDNESS NUMBER.

### NORMAL OPERATION, TIMER DISPLAY.....

During normal operation, the present time of day, and AM or PM, show in the time display area. When the demand computer determines a regeneration is needed, RECHARGE TONIGHT begins to flash in the display, along with the present time.



RECHARGE TONIGHT flashes until the next regeneration start time, then changes to RECHARGE NOW, which flashes until the regeneration is over. The display also shows the current cycle in the regeneration process. When the valve is in transition between cycles, both indicators flash.

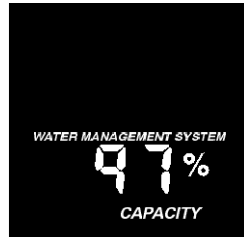


### feature: OTHER DATA DISPLAYS.....

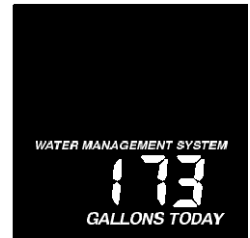
With repeated presses of the DATA button, you can scan through four displays of operational information. This data appears in the bottom portion of the display area. These are:

- REMAINING CAPACITY
- FLOW RATE (GPM)
- GALLONS TODAY
- AVG. DAILY GALLONS

**CAPACITY** (remaining) - This is the percentage of water softening capacity remaining. Immediately after a regeneration, 100% shows. Then, as water is used, the percentage decreases until the next regeneration. During regenerations, the percentage increments upward.

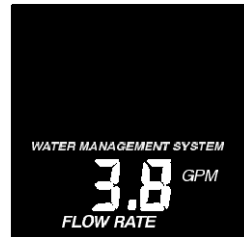


**GALLONS\* TODAY** - Each day, beginning at midnight, the timer keeps a running count of the total gallons of water passing through the softener.

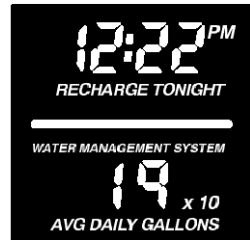


NOTE: Zero (0%) shows until after the first regeneration begins, after connecting to electrical power.

**FLOW RATE, GPM\*** - When using soft water, this display shows the gallon per minute flow rate passing through the softener. Zero shows if water is not in use.



**AVERAGE DAILY GALLONS\*** - The figure displayed is the average gallons of water used by the household each day, over the past 7 day period.



\*If preferred, you can set the timer to show the reading in liters instead of gallons, see page 20. If gallons today, or average daily gallons exceeds 1999, a (x 10) indicator appears. This means you must multiply the number shown times 10.

### Feature: OPTIONAL RECHARGE CONTROLS.....

Sometimes, a manually started regeneration (recharge) may be desired, or needed. Two examples are:  
 ... You have used more water than usual (house guests, extra washing, etc.) and you may run out of soft water before the next regeneration.

... You did not refill the storage tank with salt before it was all gone.

Use one of the following features to start a regeneration immediately, or at the next preset regeneration start time.

continued



# AUTOMATIC WATER SOFTENER

## MW-40 DEMAND TIMER FEATURES, SETTINGS, AND SERVICE, continued

### RECHARGE NOW



Press and *hold* in the RECHARGE button *until* **RECHARGE NOW** starts to flash in the time display area. The softener begins an immediate regeneration, and when over in about 2 hours, you will have a new supply of soft water. Once started, you cannot cancel this regeneration.

### RECHARGE TONIGHT



Touch (*do not hold*) the RECHARGE button, and **RECHARGE TONIGHT** flashes in the time display area. A regeneration will occur at the next preset regeneration start time. If you decide to cancel this regeneration, before it has started, touch the same button once more.

### VACATION NOTE .....

The MW-40 water softener regenerates only while water is used and softening capacity must be restored. For this reason, the softener will not regenerate when you are away from home for extended periods.

### feature: PROGRAM MEMORY .....

If electrical power to the softener is interrupted, the time display is blank, but the timer keeps correct time for about 24 hours. When power is restored, you have to reset the present time **only if** the display is flashing. **All** other settings are maintained and never require resetting unless a change is desired. If the time *is*

flashing after a long power outage, the softener continues to work as it should to provide you with soft water. However, regenerations may occur at the wrong time of day until you reset the timer to the correct time of day, page 10.

### setting: REGENERATION (STARTING) TIME, MAXIMUM DAYS BETWEEN REGENERATIONS, EFFICIENCY MODE, HEAVY DUTY BACKWASH AND 97% FEATURE .....


NOTE: Each of these settings has a factory set default value. The defaults are: Regeneration start time - 2:00AM; Maximum days between regenerations - 0 (display shows dY -); Efficiency Mode – 97% – OFF; Heavy duty backwash - OFF. The defaults suit most installations. However, depending on water supply quality, household peak water use hours, etc., adjustment is available to meet specific needs. To make a change, read and do the following.

continued

## MW-40 DEMAND TIMER FEATURES, SETTINGS, AND SERVICE, continued


**REGENERATION (START) TIME:** At the 2:00AM regeneration start time, the softener begins regenerations at that time, ending no later than 4:00AM. This is a good time in most households because water is not in use (see Automatic Bypass on page 13). If a different time would be better for your needs, do steps 1, 2, 4, 6, 8 and 10 to change the starting hour.

**MAXIMUM DAYS BETWEEN REGENERATIONS:** The default setting allows the timer to control regeneration frequency based on water usage readings from the water meter. It provides the most economical operation. You can set a maximum time (in days) between regenerations. For example, no more than 3 days will pass without a regeneration occurring if you set dY 3 in the display. A 1 to 7 day setting is available. To make a change from the default setting, do steps 1, 2, 3, 4, 6, 8 and 10.

**EFFICIENCY MODE:** When this feature is ON, the unit will operate at salt efficiencies of 4000 grains of hardness per pound of salt or higher. (May recharge more often using smaller salt dosage and less water). When this is ON the efficiency icon  will show in the lower right hand corner of the display. To make a change from the default setting, do step 1, 2, 4, 5, 6, 8 and 10.

### CALIFORNIA EFFICIENCY REQUIREMENT

Your water softener has a “High Efficiency” feature with an “ON” or “OFF” setting. This softener setting is shipped in the “OFF” position, which utilizes the maximum rated capacity while most often achieving maximum salt efficiencies. When installing this unit in the State of California, you **MUST** turn this setting to the “ON” position which may initiate more frequent recharges, however it will operate at 4000 grains per pound of salt or higher.

If you wish to turn the Salt Efficiency feature “ON” ( icon will show in display), follow the instructions on this page.

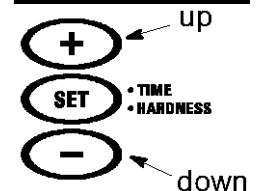
**HEAVY DUTY BACKWASH:** When set to ON, the backwash cycle of regeneration will be 10 minutes long instead of the normal 7 minute length. This is beneficial on some water supplies high in iron or sediment content. To conserve water, on clean supplies, be sure OFF shows. To change this setting, do steps 1, 2, 4, 6, 7, 8 and 10.

**SET 97% FEATURE:** By setting to ON, unit will automatically recharge when 97% capacity has been used, at any time of day. To change this setting, do steps 1, 2, 4, 6, 8, 9 and 10.

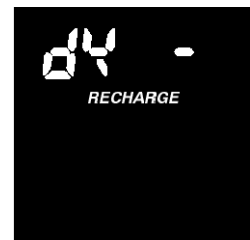
1. Beginning from the present time display, press and *hold* in the SET button until 2:00 AM begins to flash, RECHARGE TIME remains steady.




2. Press the UP or DOWN button to display the desired start time. The UP button moves the time ahead; the DOWN button moves the time backward. Press the SET button to select time and move to next setting.



3. dY - flashes, with RECHARGE remaining steady. Pressing the up button will increase the number of days, the down button will decrease the number of days.



4. Press the SET button to select and move to next setting.

5. On flashes and the efficiency mode icon  shows in the lower right hand corner of the screen. Use the up or down buttons to toggle the efficiency mode either ON or OFF.



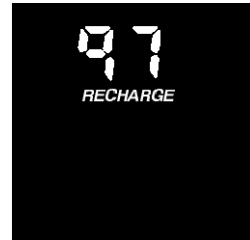
6. Press the SET button to select and move to next setting.

7. HEAVY BACKWASH and flashing OFF shows in the display. Use the up or down buttons to toggle the heavy backwash either ON or OFF.



8. Press the SET button to select and move to next setting.

9. Display toggles between 97 Recharge and OFF. Use the up or down buttons to toggle this setting either ON or OFF.



10. Press the SET button to select and return to the present time display.

## MW-40 DEMAND TIMER FEATURES, SETTINGS, AND SERVICE, continued

### setting: MODEL CODE, 12 OR 24 HOUR CLOCK, AND GALLONS OR LITERS MEASURE .....

NOTE: The model code is factory set at assembly and testing. The hour clock and water measure have factory set default values. The defaults are: 12 or 24 hour clock - 12; Gallons or liters measure - gallons. The model code should never require resetting, but to check, or to set if previously omitted, read below. The defaults suit most installations. However, to make a change, read and do the following.

**MODEL CODE:** The *timer must have the right model code set* to operate the softener correctly. The correct code setting is:

► For model **MW-40**, it must show A-31.

If **A- - -** is flashing in the display, do steps 2, 3, 5 and 7.

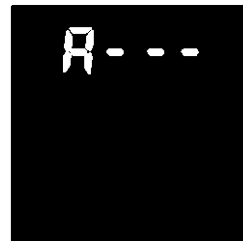
**12 OR 24 HOUR CLOCK:** With 12 hr set, all time displays are in standard clock time... 12:00AM to 11:59PM. If 24 hr is set, time displays are in military time... 0100 (1:00AM) to 0000 (midnight). To change from the 12 hr setting, do steps 1, 3, 4, 5 and 7.

**GALLONS OR LITERS MEASURE:** All water flow rate and usage displays are in gallons with the default GALS setting. If reset to liters, the same displays are shown in liters. Use steps 1, 3, 5, 6 and 7 to change.

1. Beginning from the present time display, press and *hold* in the SET button *until* 2:00 AM (or as otherwise set), and RECHARGE TIME begin to flash.



2. Press and *hold* in the SET button again. Either A- - - or a previously set code will appear. If setting is needed, use the up or down button to **set A-31** as needed.



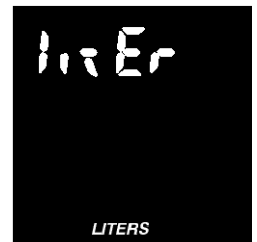
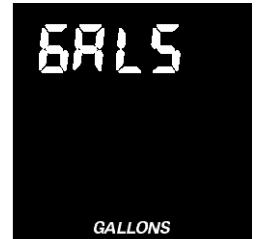
3. Press SET to select and move to next screen.

4. 12 hr flashes along with TIME. To change the display to 24hr, use the up button. Use the down button to reset to 12hr.



5. Press SET to select and move to next screen.

6. GALS flashes, along with GALLONS. Use the up button to change to the liter setting. Use the down button to return to the gallon setting.



7. Press the SET button a final time to return to the present time display.



# AUTOMATIC WATER SOFTENER

## MW-40 DEMAND TIMER FEATURES, SETTINGS, AND SERVICE, continued

### feature / service: AUTOMATIC MW-40 DIAGNOSTICS.....

The timer computer has a self-diagnostic function for the electrical system (except input power and water meter). The computer monitors the electronic components and circuits for correct operation. If a malfunction occurs, an error code appears in the timer display.

The following chart shows the error codes that could appear, and possible defects for each code. While an error code is displayed, the RECHARGE and DATA buttons remain operable so you can perform the Manual Initiated Electronics Diagnostic.

	ERROR CODE DISPLAYED			
	Err 01	Err 03	Err 04	Err 05
POSSIBLE DEFECT	↯ motor inoperative	↯ wiring harness, or connection to switch	↯ position	↯ timer (PWA)
	↯ switch	↯ valve defect causing high torque		
TO REMOVE AN ERROR CODE: (1) unplug transformer (2) correct defect (3) plug transformer in (4) Wait for at least 12 minutes. The error code will return if the reason for the error code was not corrected.				

### feature / service: ELECTRONIC SYSTEM PROFILE .....

The Miracle Water demand timer ESP feature provides the homeowner or servicer with the latest in softener performance and electronic diagnostic technology. ESP is the transmission of electronic data from the softener timer, through a telephone, to a remote personal computer equipped to receive the data. The personal computer decodes the data and provides a detailed report of the softener's up to date performance. Some of the information ESP provides includes:

- ☞ average daily gallons of soft water used by the household
- ☞ average time between recharges
- ☞ days since the last recharge
- ☞ total number of recharges since start-up
- ☞ if an electrical power outage occurred, and how long it lasted

- ☞ current status of the following electrical components, and if a problem was found in a circuit
  - ★ computer board
  - ★ wire harness
  - ★ valve motor
  - ★ switch (valve positioning)
  - ★ softener water meter

This report is immediately available to trained technicians. With this, they are able to determine if an electrical problem exists, based on factual, current information, and to offer expert advise if needed. A printout of this report is also available for a nominal charge. Ask about it when you call the toll free number shown on the next page.

## MW-40 DEMAND TIMER FEATURE, SETTINGS, AND SERVICE, continued

### HOW TO SEND AN ESP TRANSMISSION.....

NOTE: Please read the following steps carefully **before** you call the toll free number. It is important to use the procedures correctly, to transmit a good, decodable message.

1. Press the ESP button, on the timer faceplate, to display a toll free number.



**IN CANADA, PLEASE CALL THE FOLLOWING TOLL FREE NUMBER:**



**1-800-356-7851**



Note : It will take a few seconds for all the screens to display.

2. To identify your ESP transmission, give the representative your name and complete address. Inform the representative if you would like to speak with a technician, and if you need a copy of the report, or both. The representative will connect you with a transmission line.



NOTE: To provide you with faster service, call the toll free number immediately after installation of your Miracle Water softener, and register the above information.

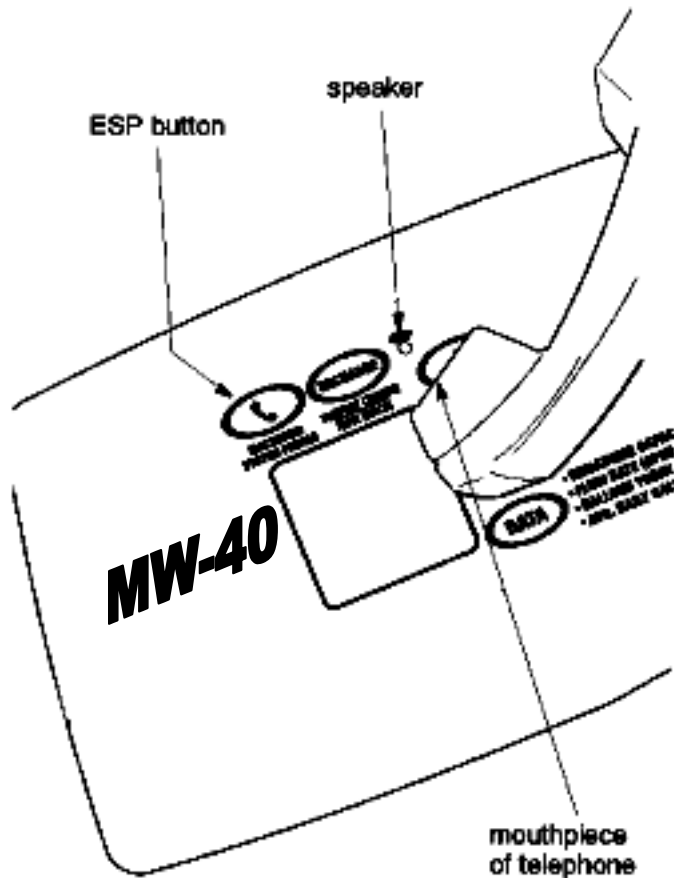
3. Hold the telephone mouthpiece about 1" from the ESP speaker on the timer faceplate.

4. Holding the telephone steady, press the ESP button once again. A beeping" sound begins immediately. The transmission is complete when the beeping stops, in about 20 seconds.



NOTE: Loud background noise may interfere with the ESP transmission.

5. Stay on the line for further assistance.



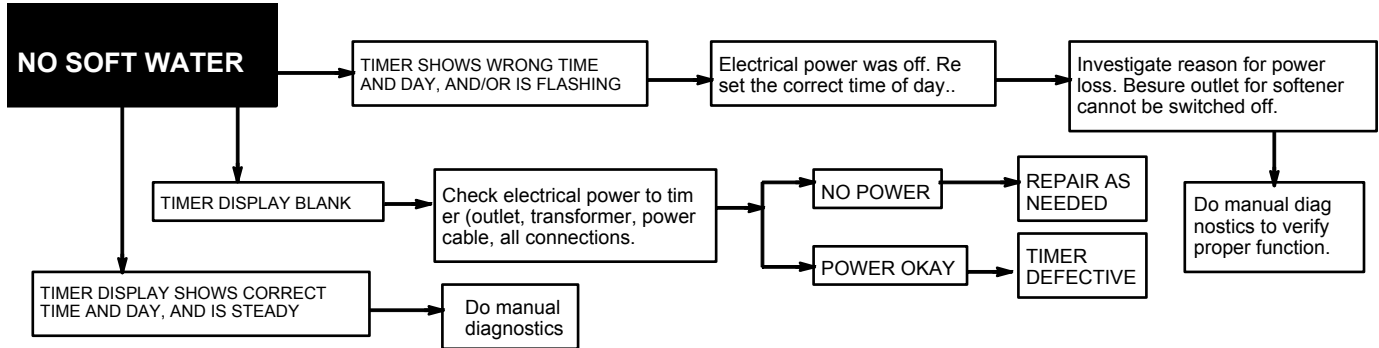
## MW-40 DEMAND TIMER FEATURE, SETTINGS, AND SERVICE, continued

### service: **TIMER / SOFTENER, SERVICE CHECKOUT PROCEDURE** .....

If you are not getting soft water, and an error code is not displayed, use the procedures below to find the problem. First, make the following visual checks.

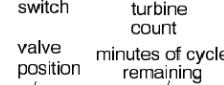
VISUAL CHECKS: (1) Is there electrical power to the outlet the softener transformer is plugged into? (2) Is

there salt in the storage tank? (3) Is the plumbing bypass valve(s) directing water for soft water service... see pages 6 and 8? (4) Is the valve drain hose open to the drain, not elevated too high, and unobstructed? If you do not find a problem with the visual checks, continue below.



### service: **MANUAL INITIATED ELECTRONICS DIAGNOSTIC**.....

1. To enter diagnostics, press and hold the DATA button until the display appears as shown here. The dY and number, in the top part of the display, is days since the last recharge. See (A) and (B) following, explaining the bottom portion of the display.



NOTE: If the softener is in the middle of a regeneration, the top part of the display shows the cycle of regeneration, and minutes of the cycle remaining. If 2 cycle names are flashing, the valve is in transition between the cycles.

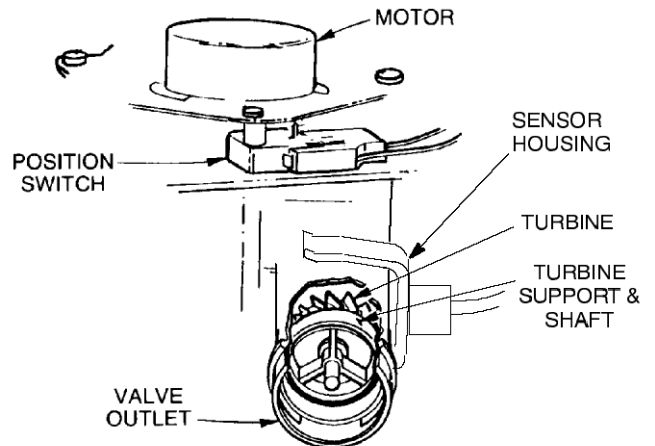
(A) The 3 digits, under WATER MANAGEMENT SYSTEM, indicate water meter operation as follows:

▶ 000 (steady) = soft water not in use...no flow through the meter.


— OPEN A NEARBY SOFT WATER FAUCET —



▶ 000 to 140 (continual) = repeats display for each gallon of water passing through the meter.

If you don't get a reading in the display, with faucet open, pull the sensor from the valve outlet port. Pass a small magnet back and forth in front of the sensor. You should get a reading in the display. If you get a reading, unhook the in and out plumbing and check the turbine for binding.



## MW-40 DEMAND TIMER FEATURE, SETTINGS, AND SERVICE, continued

(B) This display segment (→ ) , in the following table, indicates an open POSITION switch. The other indicates a closed switch. Use the RECHARGE button to manually advance the valve into each cycle and check correct switch operation.

CORRECT SWITCH DISPLAYS	VALVE CYCLE STATUS
	Valve in service, fill, brining, backwash or fast rinse position.
	Valve rotating from one position to another.

2. Press the DATA button again. This diagnostic display, shows the total number of *recharges* (top) since the timer was connected to electrical power.



The number of *days* since the timer was connected to electrical power, is shown in the bottom part of the display. If over 1999 days, a (x 10) indicator shows, meaning you must multiply the number shown times 10.

3. Press DATA once again to return the present time to the display.

### service: MANUAL ADVANCE REGENERATION CHECK.....

This check verifies proper operation of the valve motor, brine tank fill, brine draw, regeneration flow rates, and other timer - valve functions. **First, make the initial checks, and the manual initiated diagnostics.**

**NOTE:** The face plate display must show a steady time (not flashing).

1. Press the RECHARGE button and *hold* in for 3 seconds. RECHARGE NOW begins to flash as the softener enters the fill cycle of regeneration. Remove the brinewell cover and, using a flashlight, observe fill water entering the brine tank.

▶ If water **does not** enter the tank, look for an obstructed nozzle, venturi, fill flow plug, brine tubing, or brine valve riser pipe.

2. After observing fill, press the RECHARGE button to move the softener into brining. A slow flow of water to the drain will begin. Verify brine draw from the brine tank by shining a flashlight into the brinewell and observing a noticeable drop in the liquid level.

**NOTE:** Be sure a salt bridge is not preventing water with salt contact.

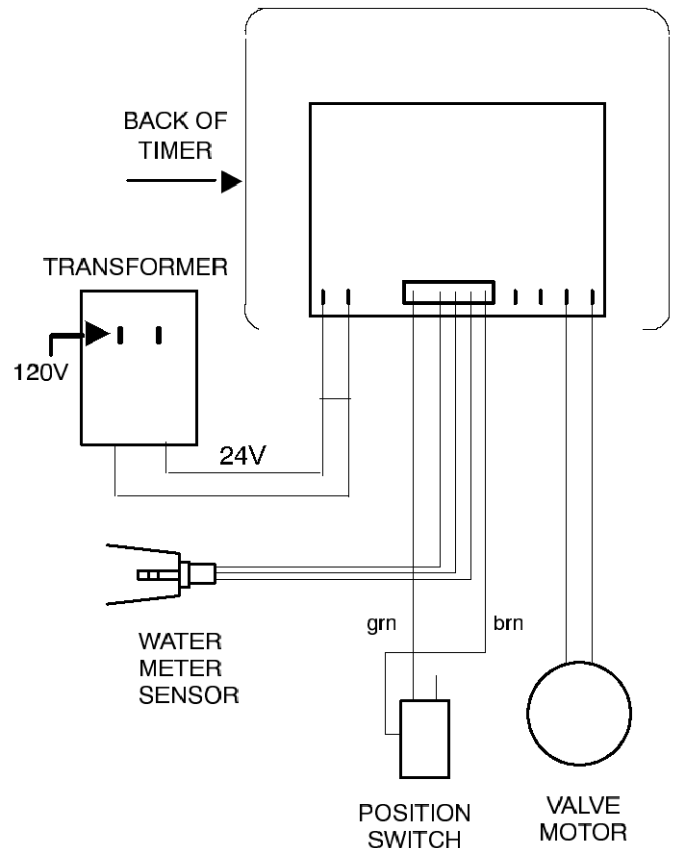
- ▶ If the softener does not draw brine...
- ...Nozzle and/or venturi dirty or defective.
  - ...Nozzle and venturi not seated properly on gasket.
  - ...Restricted drain (check drain fitting and hose).
  - ...Defective nozzle and venturi seal.
  - ...Other inner valve defect (rotor seal, rotor & disc, wave washer, etc.).

3. Press RECHARGE to move the softener into fast rinse. Again look for a fast drain flow. Allow the softener to rinse for a few minutes to flush out any

brine that may remain in the resin tank from the brining cycle test.

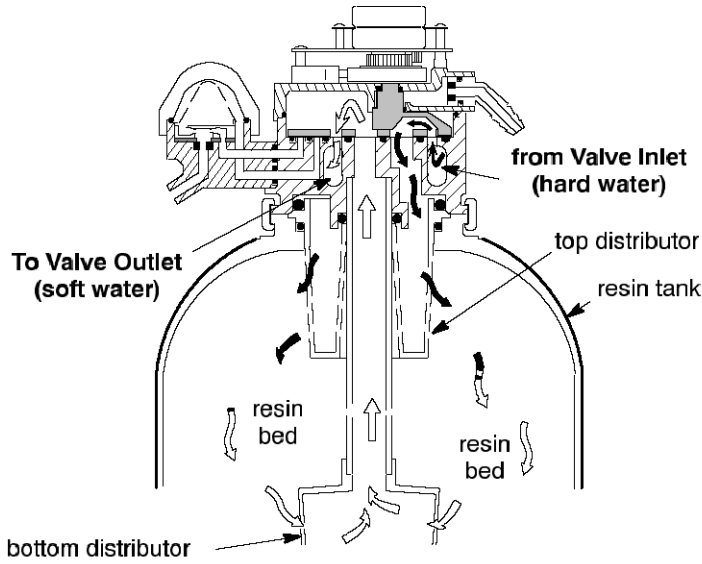
4. To return the softener to service, press RECHARGE.

### WIRING SCHEMATIC

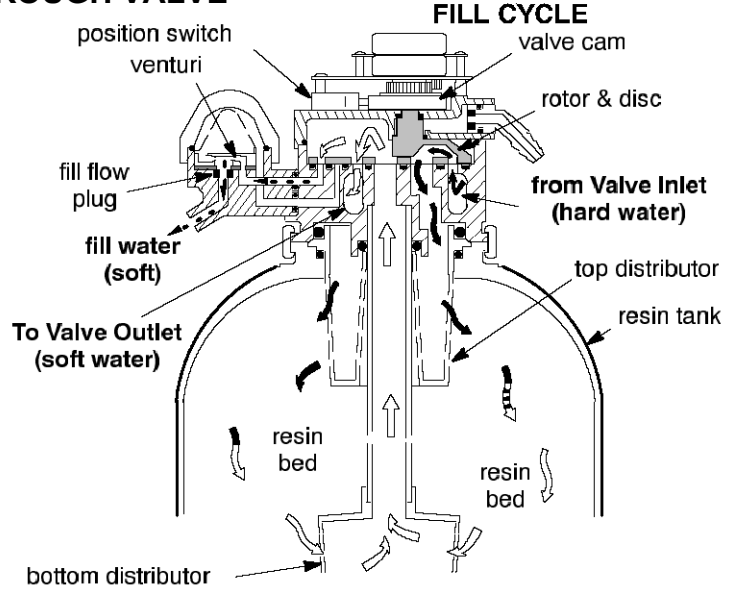


# AUTOMATIC WATER SOFTENER

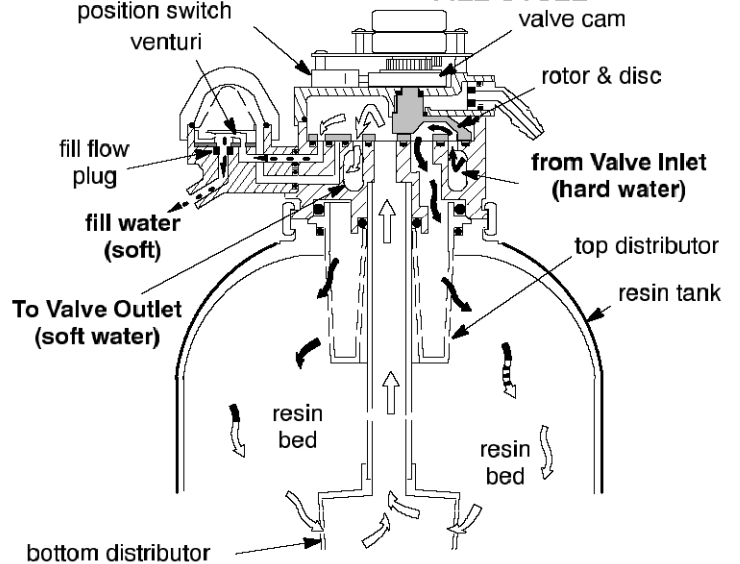
**SERVICE CYCLE**



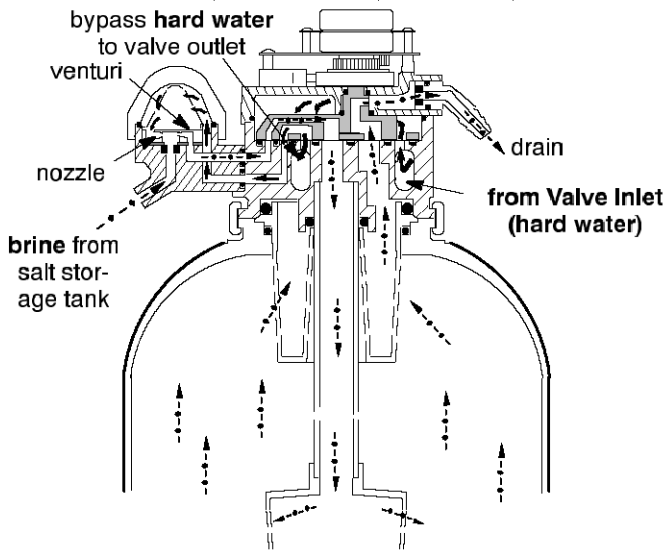
**WATER FLOW THROUGH VALVE**



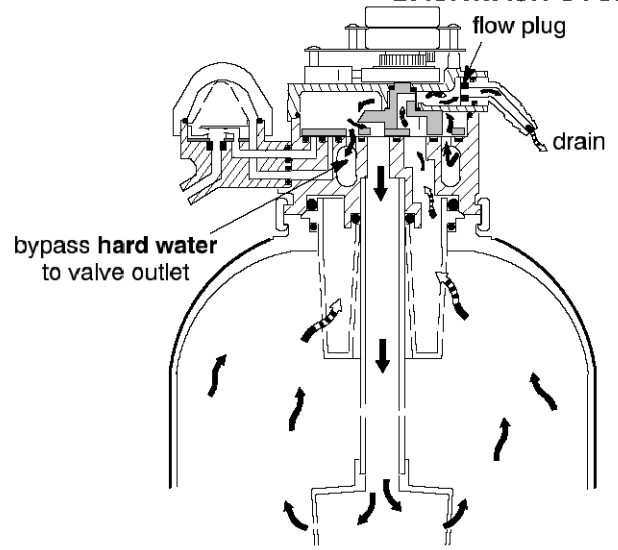
**FILL CYCLE**



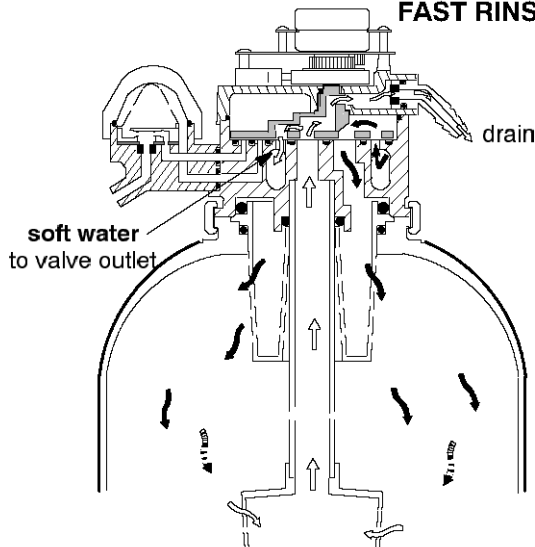
**BRINING and BRINE RINSE CYCLES**



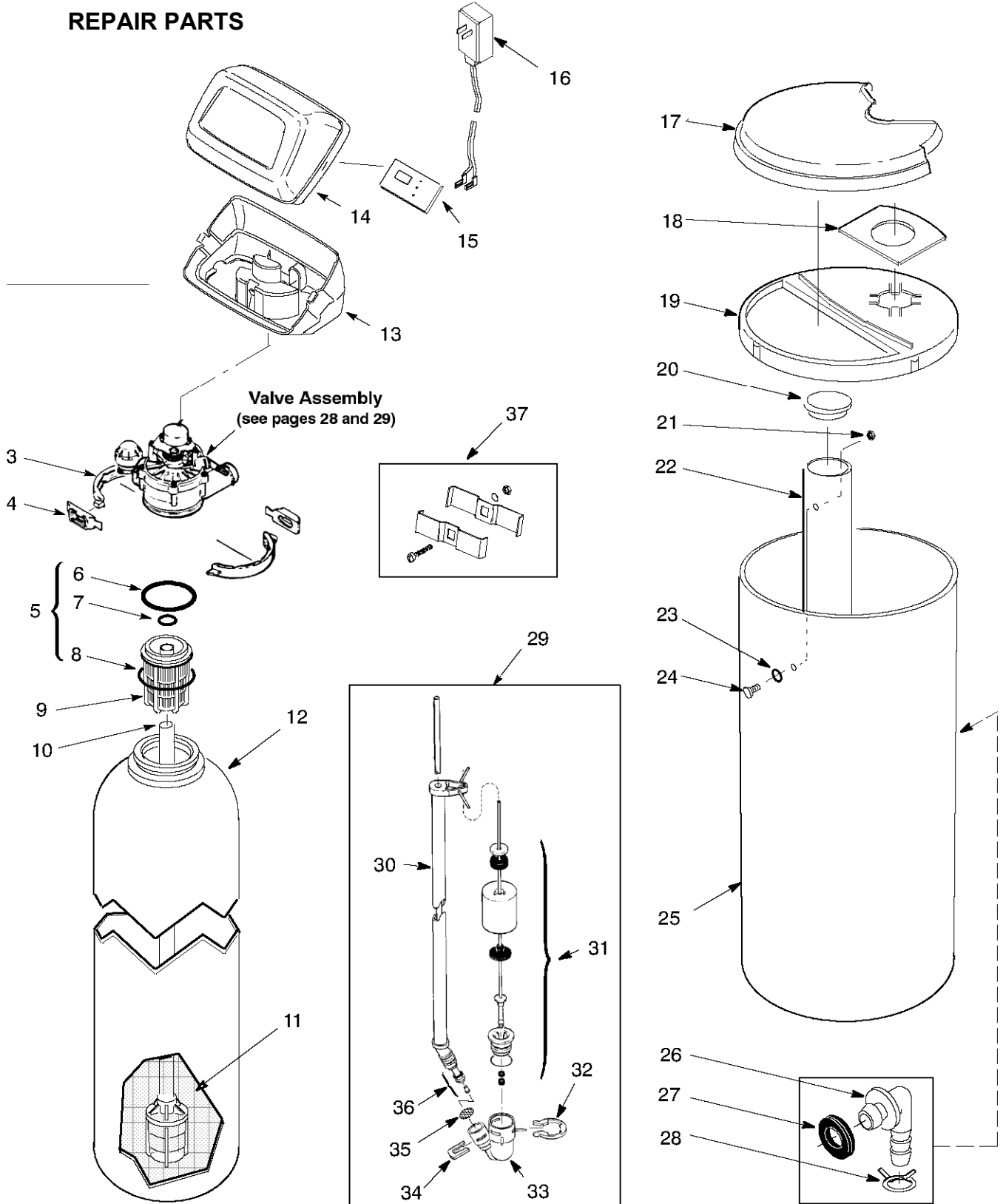
**BACKWASH CYCLE**



**FAST RINSE CYCLE**



**REPAIR PARTS**



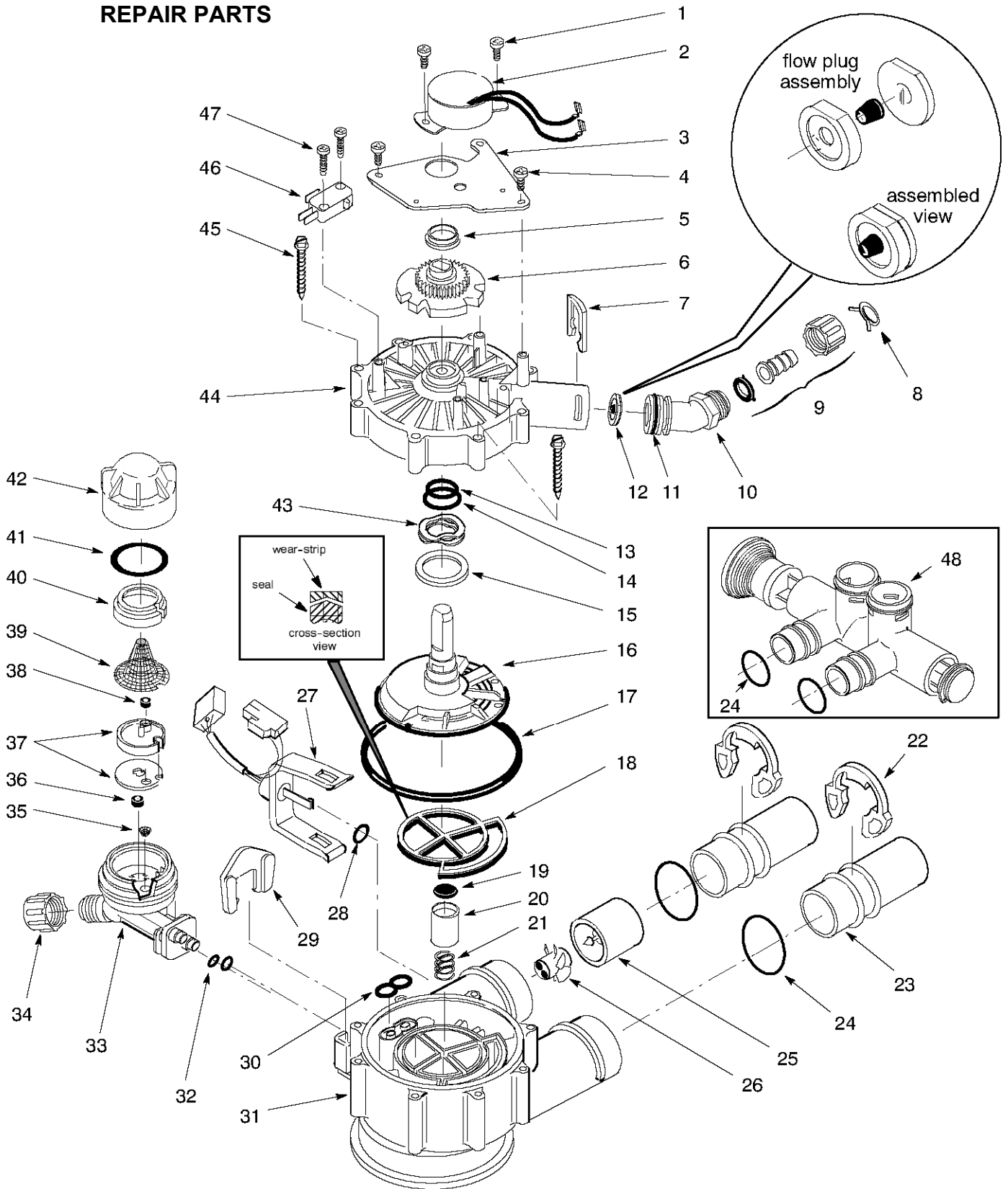


# AUTOMATIC WATER SOFTENER

## REPAIR PARTS

KEY NO.	PART NO.	DESCRIPTION OF PART	KEY NO.	PART NO.	DESCRIPTION OF PART
3	7176292	Clamp Section (2)	18	7163689	Vapor Barrier
4	7088033	Clamp Retainer (2)	19	7178626	Rim
5	7112963	O-ring Seal Kit	20	7155115	Brinewell Cover
6	--	O-ring Seal, 2-7/8 in. x 3-1/4 in.	21	7082150	Wing Nut, 1/4 - 20
7	--	O-ring Seal, 13/16 in. x 1-1/16 in.	22	7100819	Brinewell
8	--	O-ring Seal, 2-3/4 in. x 3 in.	23	7003847	O-ring
9	7077870	Top Distributor	24	7148875	Screw
10	7105047	Repl. Bottom Distributor	25	7161831	Repl. Brine Tank, MW-40
11	0501741	Resin, 26-1/2 lbs (1/2 cu ft)	26	1103200	Hose Adaptor
-	0502272	Resin, 53 lbs (1 cu ft)	27	9003500	Grommet
12	7161849	Resin Tank	28	0900431	Hose Clamp
13	7189449	Bottom Cover	29	7116488	Brine Valve Assembly
14	7174868	Faceplate Cover (also order following decal)	30	7095470	Brine Tube
-	450214	Decal, Faceplate	31	7113008	Float, Stem & Guide Assembly
15	7270232	Timer (PWA)	32	1205500	Clip
16	7252373	Transformer	33	7092252	Brine Valve Body
17	7192785	Salt Cover, MW-40	34	7080653	Clip
			35	7131365	Screen
			36	7113016	Tubing Assembly
			37	7248706	Ground Clamp Assembly

**REPAIR PARTS**





# AUTOMATIC WATER SOFTENER

## REPAIR PARTS

KEY NO.	PART NUMBER	DESCRIPTION OF PART	KEY NO.	PART NUMBER	DESCRIPTION OF PART
1	7131755	Screw, #6-20 x 7/8 (2 req.)	31	7171145	Valve Body
2	7133008	Motor (incl. 2 ea. of Key No. 50)	32	7170319	O-ring, 1/4 x 3/8 (2 req.)
3	7218816	Motor Plate	-	7253808	Nozzle & Venturi Asm. (inc. Key Nos. 33, and 35 through 42)
4	0900857	Screw, #6-20 x 3/8 (3 req.)	33	7081104	Housing, Nozzle & Venturi
5	7171250	Bearing	34	1202600	Nut - Ferrule
6	7219545	Cam and Gear	35	7095030	Cone Screen
7	7169180	Clip (Drain)	36	1148800	Flow Plug, .3 gpm
8	0900431	Hose Clamp	37	7114533	Nozzle and Venturi — Gasket Kit
9	7250347	Drain Line Adaptor	-	7204362	Gasket (only)
-	7139999	Drain Tubing (not shown)	38	7084607	Flow Plug
10	7172793	Drain Hose Adaptor	39	7146043	Screen
11	7170288	O-ring, 15/16 x 1-3/16	40	7167659	Screen Support
12	7178171	Flow Plug	41	7170262	O-ring, 1-1/8 x 1-3/8
13	-	O-ring, 5/8 x 13/16 ♦	42	7199729	Cap
14	-	O-ring, 1-1/8 x 1-1/2 ♦	43	7175199	Wave Washer
15	7174313	Bearing, Wave Washer	44	7171161	Valve Cover
16	7185500	Rotor & Disc	45	7172997	Screw, #10 x 2-5/8 (8 req.)
17	-	O-ring, 4-1/2 x 4-7/8 ♦	46	7145186	Switch
18	-	Rotor Seal ♦	47	7140738	Screw, #4-24 x 3/4 (2 req.)
19	-	Seal ♦	48	7214383	Bypass Valve (Includes following parts)
20	7171187	Plug (Drain Seal)	-	7172882	Stem
21	7129889	Spring	-	7173016	O-ring, 1.109 I.D. x 1.387 O.D. (4)
22	7089306	Clip (2 req.)	-	7175238	C-ring
23	7077642	Copper Tube, 1" (2 req.)	♦	7185487	Seal Kit (incl. Key Nos. 13, 14, 17, 18, 19 and 30)
24	7170262	O-ring, 1-1/8 x 1-3/8 (4 req.)			
25	7094898	Turbine Support			
26	7101548	Turbine			
27	7248722	Sensor Housing / Wiring Asm			
28	0900060	O-ring			
29	7081201	Retainer (Nozzle & Venturi)			
30	-	Seal (Nozzle & Venturi) ♦			



# AUTOMATIC WATER SOFTENER

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## NOTES



# AUTOMATIC WATER SOFTENER

## PARTS RETURN TAGS

If you have a defective part or assembly under warranty, please fill in a parts return tag. Cut out the tag, complete all information requested, and include it with the defective part when you return it to the place where you purchased the softener.

<b>PARTS RETURN TAG</b>			<b>PARTS RETURN TAG</b>		
CUSTOMER'S NAME			CUSTOMER'S NAME		
STREET ADDRESS			STREET ADDRESS		
CITY	PROV	POSTAL CODE	CITY	PROV	POSTAL CODE
SOFTENER MODEL NUMBER		SERIAL NUMBER	SOFTENER MODEL NUMBER		SERIAL NUMBER
DATE PURCHASED		DATE PART FAILED	DATE PURCHASED		DATE PART FAILED
MIRACLE WATER 5240 BRADCO BLVD MISSISSAUGA, ON L4W 1G7			MIRACLE WATER 5240 BRADCO BLVD MISSISSAUGA, ON L4W 1G7		
<b>PARTS RETURN TAG</b>			<b>PARTS RETURN TAG</b>		
CUSTOMER'S NAME			CUSTOMER'S NAME		
STREET ADDRESS			STREET ADDRESS		
CITY	PROV	POSTAL CODE	CITY	PROV	POSTAL CODE
SOFTENER MODEL NUMBER		SERIAL NUMBER	SOFTENER MODEL NUMBER		SERIAL NUMBER
DATE PURCHASED		DATE PART FAILED	DATE PURCHASED		DATE PART FAILED
MIRACLE WATER 5240 BRADCO BLVD MISSISSAUGA, ON L4W 1G7			MIRACLE WATER 5240 BRADCO BLVD MISSISSAUGA, ON L4W 1G7		